

Oscar Calvo

R&D Group on Textile Finishing, Health and Environment

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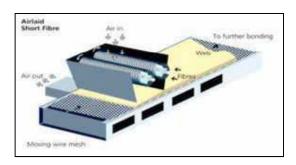
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1. INTRODUCTION TO AITEX'S RESOURCES ON NW TECHNOLOGIES

Nonwoven production (lab scale)

2 main technologies are available for lab trials and testing of new fibers for innovative nonwovens:

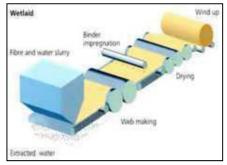
Air-laid technology: very short fiber material can be applied.

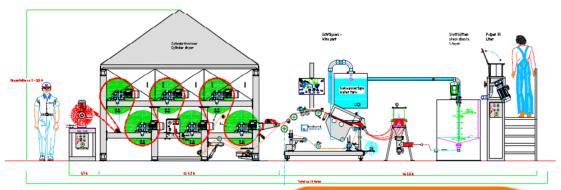






Wet-laid technology: dispersion of the short fibers using water.







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2. NONWOVEN MANUFACTURING TECHNOLOGIES



TECHNOLOGIES:

Major advantage: very short fiber material can be applied. This is of special interest for recycled fiber material such as cotton waste (e.g. from spinning and yarn material). The fibers are fed into an air stream and from there to a moving belt or perforated drum: they form a randomly

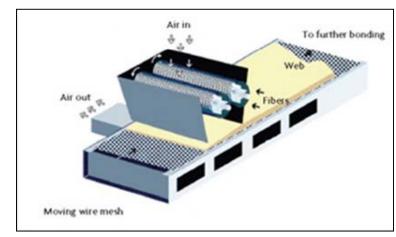
oriented web.

NONWOVEN TECHNOLOGIES THERMAL / CHEMICAL

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AIR-LAID

WET-LAID



- Air-laid webs have a low density.
- Greater softness.
- Absence of laminar structure.
- Automotive and transport applications.
- Composites, geotextiles, agriculture...
- Roofing felts.



2. NONWOVEN MANUFACTURING TECHNOLOGIES



TECHNOLOGIES:

It's a modified papermaking process. Main steps: 1) Swelling and dispersion of the fiber in water and transport of the suspension on a continuous traveling screen; 2) Continuous web formation on the screen as a result of filtration; 3) Drying/bonding of the web. Water recyclability

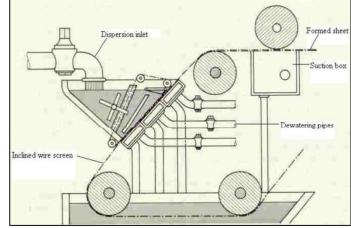
of the system.

NONWOVEN TECHNOLOGIES THERMAL / CHEMICAL BONDING

SPUNLACE

AIR-LAID

WET-LAID



- Innovative technology (5 10% of NWs).
- Usually 2 30 mm fibers are used.
- Bonding by hot calender or chemicals.
- Composites, reinforcement materials...
- Roofing felts, filters, insulating uses...
- Sanitary and hygiene applications.



3. MARKET TRENDS FOR TECHNICAL APPLICATIONS OF NWs



Opportunities in **new products and applications** for different sectors:

Wet-laid technology for advanced nonwoven-based products

Industry	Applications
Automotive	Air intake filters, oil filters, car interior
Aerospace	Aeroplane interior, reinforcement of aeroplane body
Agriculture	Plant pots, plant insulation
Construction	Roof sheeting, flooring material
Household	Wall paper, overlay paper for furniture, vaccum cleaner bags
Medical/hygiene	Biodegradable wipes
Others	Backing fabric for RO membranes, food packaging, teabags, coffee pads, battery and fuel cell separators





Flexformtech® Non-wovens: PP + Natural Fiber

Structural applications when combined with a conforming process!!!





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